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CAUTION:

REV	DATE	ALTERED :
01		CHD & APPD :

NOTES:

- 1) DESIGN PRESSURE : 68 Kg/Cm²(g)
- 2) DESIGN TEMPERATURE : 596 °C
- 3) WORKING MEDIUM : STEAM
- 4) FOLLOW TDC No. : AS APPLICABLE
- 5) ALL DIMENSIONS ARE FINISHED DIMENSIONS
- 6) DESIGN, MANUFACTURING, INSPECTION, TOLERANCES AND TESTING SHALL BE AS PER IBR, ASME B16.9 & SA234
- 7) CONNECTING PIPE SIZE IS PIPE ID622X50
- 8) MATERIAL SPECIFICATION SHALL BE SA234WP91
- 9) CONSTRUCTION SHALL BE SEAMLESS
- 10) AVERAGE INSIDE DIAMETER ON FITTING BODY TO GUARANTEE FLOW AREA MIN 90% OF THE CIRCULATION AREA OF THE CONNECTING PIPE

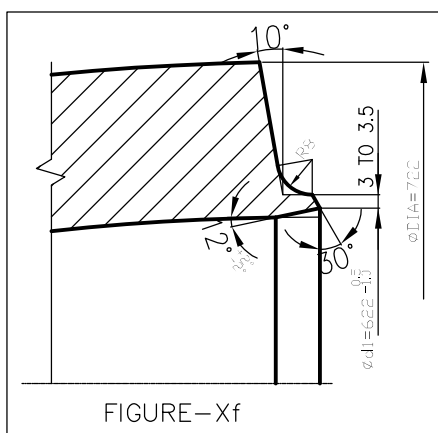
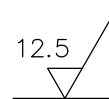
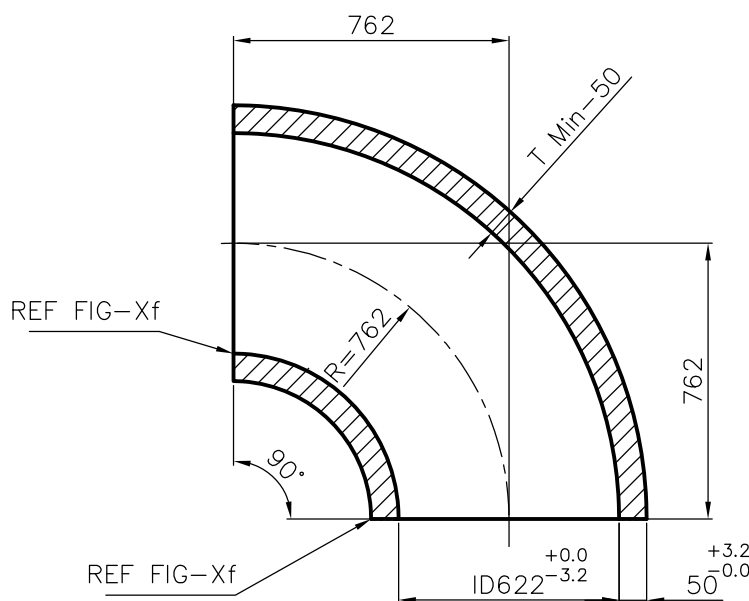


FIGURE-Xf



—	BW SR 90DEG ELBOW ID622 X 50		92 504 246 0000	A		991	250
			SA 234 WP91			1	
VAR No.	DESCRIPTION	STD	MATERIAL CODE	A/C/P	UNIT	UNIT WT. (KG)	
			MATERIAL SPECN			QUANTITY	



BHARAT HEAVY ELECTRICALS LIMITED
PIPING CENTRE
CHENNAI 600 017

	NAME	SIGNATURE	DATE
DRN	R.BHARATH	—SD—	12.09.18
CHD	I.BISWAS	—SD—	12.09.18
APPD	R.SESHAGIRI	—SD—	12.09.18

DEPT	ALL DIMENSIONS ARE IN MM	PROJECTION 	SCALE N.T.S	WEIGHT (Kg) 991.250	REF TO ASSY / OLD DWG —
CODE					
TITLE BW SR 90DEG ELBOW ID622 X 50					DRAWING NO : 4-80-312-82585 REV 00